



Fig. 1

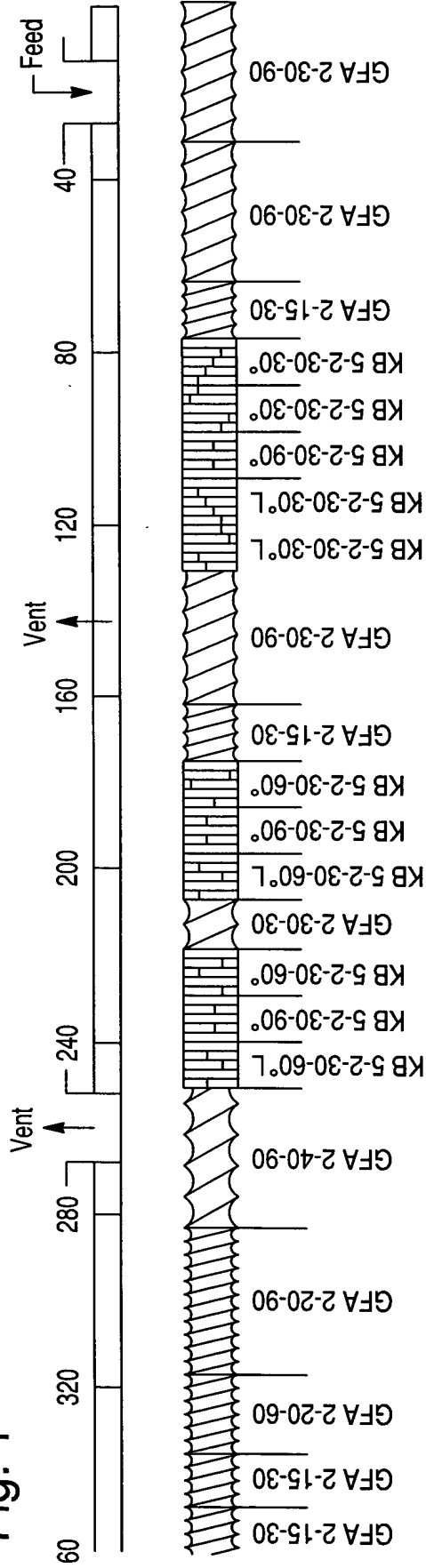


Table 1
Detailed Configuration For Concentrate Letdown

Fig. 2

Zone	Temperature (°C)*		Function
	Unheated		
4D	Unheated		Conveying
8D	160		Conveying
12D	165		Melting / Dispersion
16D	165		Atmospheric Venting
20D	170		Conveying
24D	170		Kneading / Dispersion
28D	170		Vacuum Devolatilization
		(-26in. Hg)	
32D	170		Conveying
36D	170		Conveying and Building Pressure
Die	170		Strand Pelletizing



Fig. 3

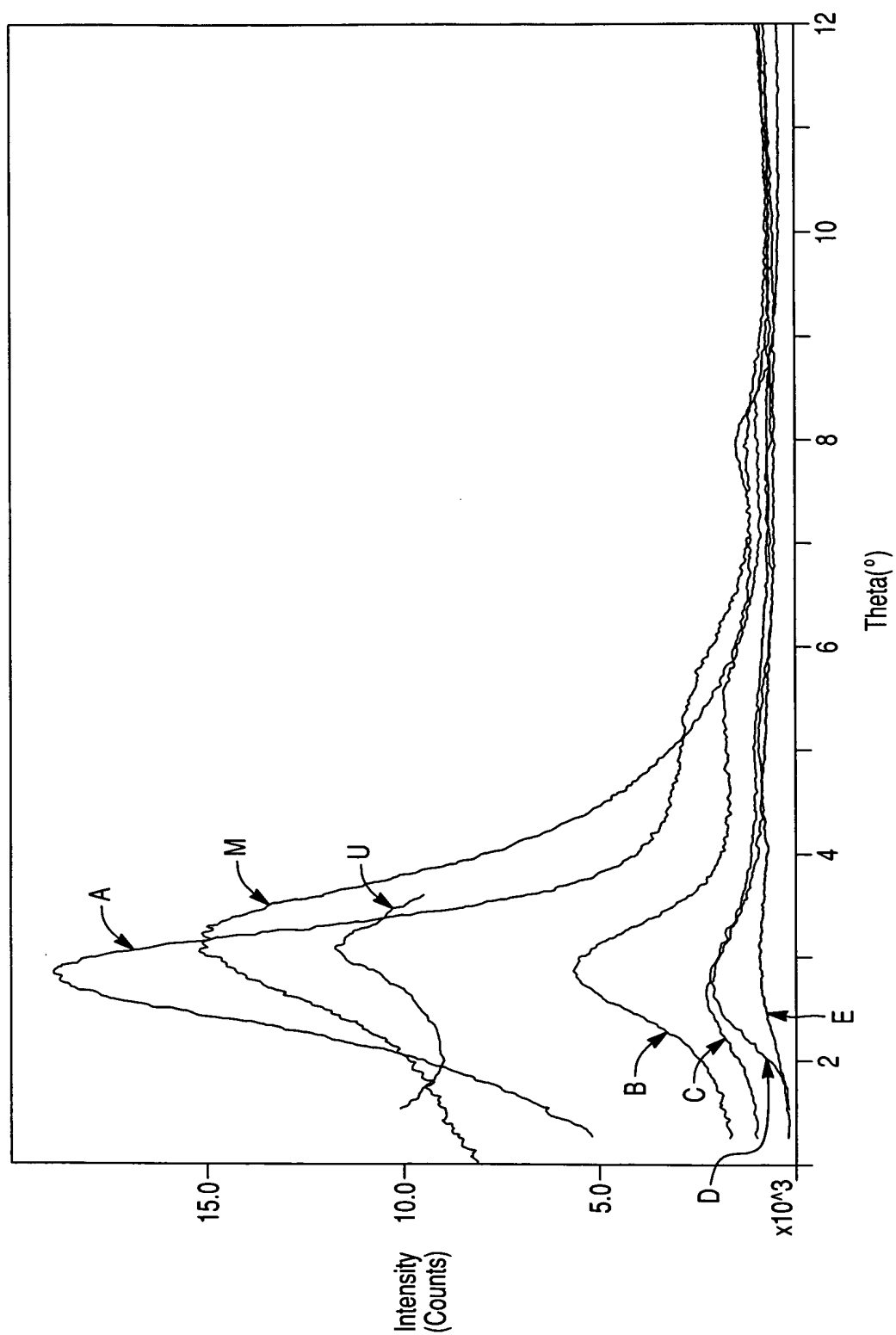




Fig. 4

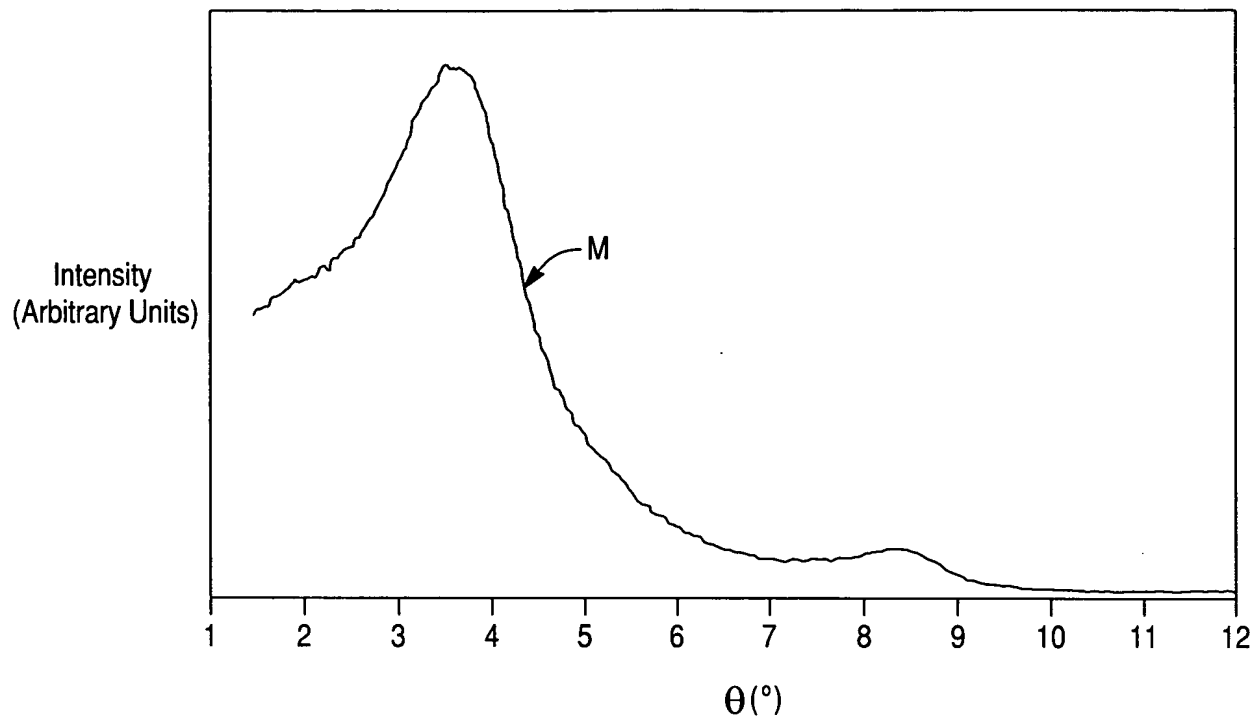
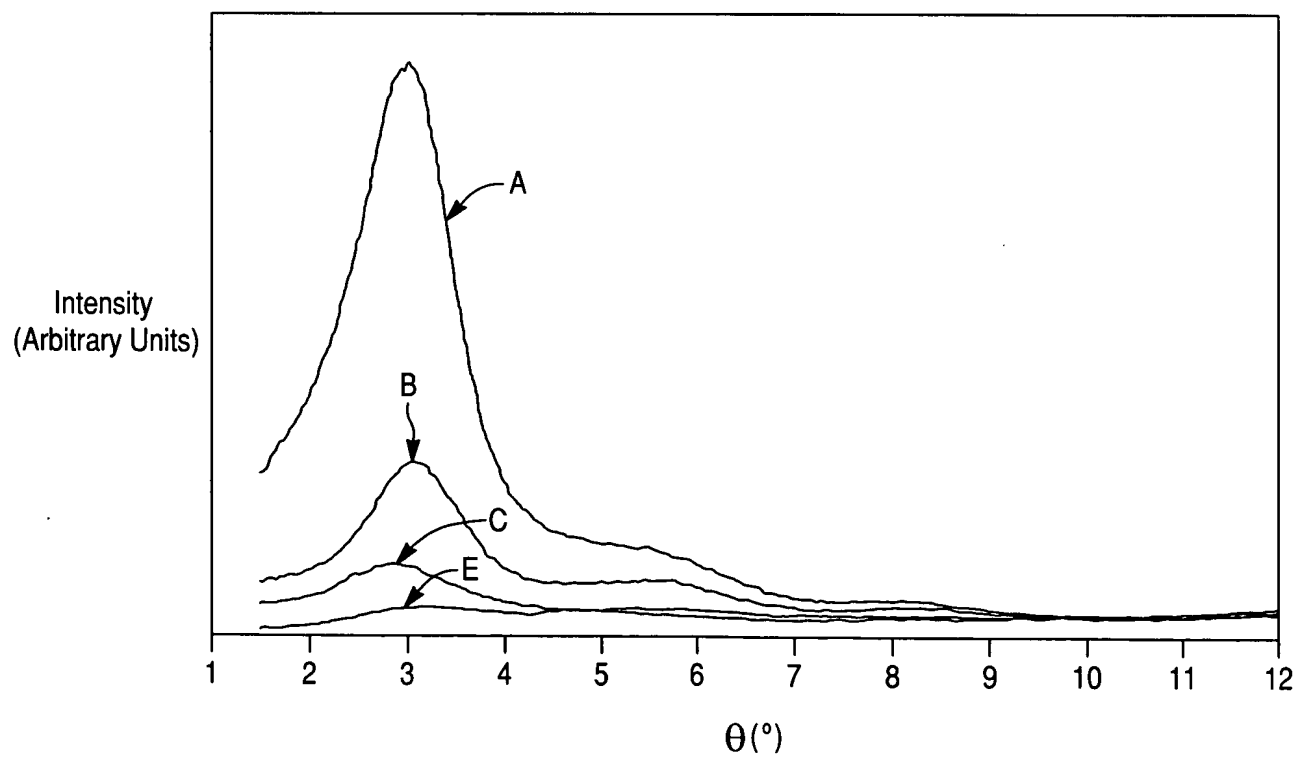


Fig. 5





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Fig. 6



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Fig. 7

